



CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2:2020

ZE-16083-01-00-EN15085-2017.0405.007

DVS ZERT GmbH hereby certifies that the welding company

Gmeinder Lokomotiven GmbH
Anton-Gmeinder-Straße 5
74821 Mosbach
Germany

fulfills the requirements
for the scope according to

EN 15085-2:2020 classification level CL1
in the type of activity D, P, M, S

in the range indicated in the annex.

validity: 2023-12-22 until 2026-12-21

Düsseldorf, 2023-12-22
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) EHLER

A handwritten signature in blue ink, appearing to read 'Gurschke', written over a horizontal line.

Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.1, 1.2	t = 3 - 12 mm	FW, BW
135	1.1, 1.2, 2.2	t ≥ 2 mm	FW, BW
138	1.1, 1.2	t ≥ 2 mm	FW, BW
141	1.1, 1.2, 8	t = 2 - 4 mm D ≤ 50 mm	FW, BW

Area of Application:

- Design of components for railway vehicles
- New build of components for railway vehicles
- Maintenance welding of components for railway vehicles
- Design for maintenance welding
- Purchase and supply for maintenance welding
- Purchase and supply of welded components

Responsible welding coordinator(s):

Roland Bökamp, IWE

born: 1984-10-01

1st deputy(ies) of the responsible welding coordinator(s):

Victor Veber, IWS

born: 1983-10-09

Others deputies:

Achim Schwing, IWS

born: 1963-08-09

Remarks:

The welding coordinator Roland Bökamp is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Register no.:

DVSZERT/15085/CL1/405/17/2

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.